



OVERALL WIDTH: 7.875"
 1/2 OF FACE: 2.875"
 L MEASUREMENT: 3.000"
 WEB-TO-HUB EXTENSION R: 1.877"
 FACE-TO-HUB EXTENSION L: 4.000"
 FACE-TO-HUB EXTENSION R: 2.125"
 APPROXIMATE WEIGHT (LBS.): 67
 SMALL BORE DIAMETER: 1.971"

TOLERANCES:
 WHEEL DIAMETER: +0.005"/-0.000"
 BORE TAPER: +0.000"/-0.003"

APPROVED BY: _____ **SIGNATURE:** _____ **DATE:** _____

D	F	O	H	B		S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER	BORE TAPER IN/FT	KEYWAY WIDTH	KEYWAY DEPTH
13.000"	5.750"	5.000"	3.875"	2.375"	1.250"	0.625"	0.313"

UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES
 DIMENSIONS: ±0.010"
 FINISH: 250  EXCEPT FOR BORE AND OUTER
 FACE WHICH SHOULD BE 63 

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HUB LENGTH BORE & KEYWAY FOR THE FOLLOWING MOTORS
 404X 405 407 409 444TZ L407 L409
 118B8902P30 409AT

DATE: Saturday, Oct 28 2017 **PART #** BE131012 **MATERIAL SPECIFICATION:**
 DUCTILE IRON ASTM A536-84 80-55-06

DESCRIPTION: 13 INCH BORED & KEYED BRAKE WHEEL **SERIAL #** 0